

# **Brochure**





#### **FAB-2 Series PLC**

- OE approal
- 2 channels with RS485
- Support ARRAY Text Panel
- Support Modbus RTU protocol
- Add power indicator
- Improve RTC accuracy
- Improve PLC running speed
- Free programming QUICK II software
- Removable panel with Liquid Crystal
- FB programming and strong program storage capacity

## **Product Models**

Туре	Power Supply	Input	Output
AF-10MR-A2	AC100-240V	6 points AC input	4 points relay output
AF-10MR-E2	AC/DC12-24V	6 points AC/DC input	4 points relay output
AF-10MT-E2	DC12-24V	6 points DC input	4 points transistor (NPN) output
AF-10MR-D2	DC12-24V	6 points DC input (with analog)	4 points relay output
AF-10MT-D2	DC12-24V	6 points DC input (with analog)	4 points transistor (NPN)output
AF-10MT-GD2	DC12-24V	6 points DC input (with analog)	4 points transistor (PNP)output
AF-20MR-A2	AC100-240V	12 points AC input	8 points relay output
AF-20MR-E2	AC/DC12-24V	12 points AC/DC input	8 points relay output
AF-20MT-E2	DC12-24V	12 points DC input	8 points transistor (NPN) output
AF-20MR-D2	DC12-24V	12 points DC input (with analog)	8 points relay output
AF-20MT-D2	DC12-24V	12 points DC input (with analog)	8 points transistor (NPN)output
AF-20MT-GD2	DC12-24V	12 points DC input (with analog)	8 points transistor(PNP) output

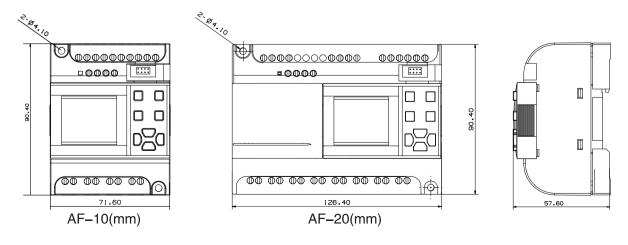
## **Product Accessories**

AF-HMI	The removable LCD panel for parameter modification
AF-2322	The cable between FAB-2 and PC 232 port
AF-DUSB2	The cable between FAB-2 and PC USB port (FTDI232 driver)



## **Technical Parameters**

Item	Standard	Condition		
Climatic environment				
Humidity	Cold: IEC-68-2-1 Hot: IEC68-2-2			
Horizontal installation Vertical installation		-20°C ~ 70°C -20°C ~ 70°C		
Store/Transportation		-40°C ~ +70°C		
Relative humidity	IEC68-2-30	5% ~ 95%, without condensation		
Mechanical environment				
Protection type		IP20		
EMC(Electromagnetic compatibility)				
Static discharge	Severe grade 3	8KV (air discharge) 6KV (contact discharge)		
Electromagnetic field	IEC801-1	Field density 10V/m		
Anti-interference	EN55011	Limit class B1		
Shock pulse	IEC801-4 Severe grade 3	2KV (power line) 2KV (signal line)		
Features				
Real time clock accuracy	Max. ± 20 S/month			
25°C clock buffer	Typ.160 hours			
Programming blocks	127 blocks			
Communication interfaces	two channels RS485 communication port and one downlaod port			
485 networking	modbus RTU / Self-defined protocol			
analog accuracy	0.1V			





## **RTD** Module



## **RTD Temperature Module**

- 3-wire PT100 measurement for two channels
- Current output 4-20mA for two channels; Voltage output DC2-10V for two channels
- Real-time temperature display
- Connect APB、SR、FAB series PLC
- PT100 breaker and short circuit indication
- MODBUS RTU protocol

## **Electrical Specifications**

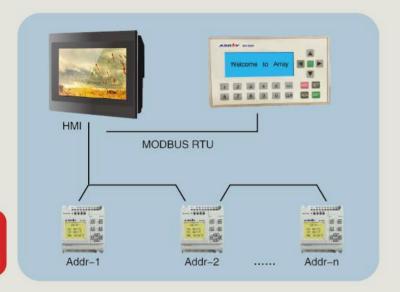
Power supply			
Power supply	DC12-24V		
Voltage rage	85% $\sim$ 110% rated voltage		
Power consumption	<5W		
Input			
Input temperature sensor	Platinum RTD: PT100		
Sampling rate	200ms		
Temperature range	-200 °C ∼+850 °C		
Display method	LED display, current temperature value		
Display scale	1 digit after decimal point		
accuracy	±0.2%		
Output			
Output types	Current output 4-20mA for two channels, optional		
Output types	Voltage output DC2-10V for two channels, optional		
Other			
Communication	RS485 digital communication,9600bps $\sim$ 115000bps		
Communication protocol	Modbus protocol, RTU format		
Vibration resistance 10∼55 Hz, 10 m/s² for 10 mins in X, Y, Z direction			
Shock resistance	Max. 300 m/s², 3 times in each of 3 axes, 6 directions		
Ambient temperature 0 ℃ ~+50 ℃			
Ambient humidity 335 ~ 85% RH (non-condensing)			
Storage temperature -20 ℃ ~+65 ℃			
Waterproof degree	IP65		

## **RTD Module Feature**

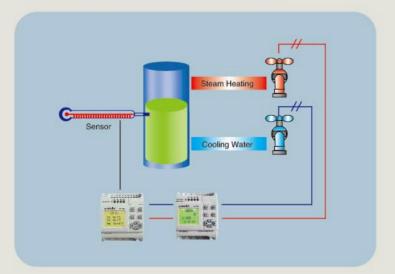
#### O Communication:

RS-485 communication interface, supporting MODBUS RTU communication.

Can be used as multi-temperature display instrument.



Can be used as input signal for APB、SR、FAB series PLC, after PLC logic to control the output device.



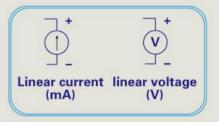
#### O Support Sensor:

Built-in sensor input mode: Platinum RTD.



#### Various Output Modes:

Current output 4–20mA for two channels, and Voltage output DC2–10V for two channels.



O Breaker and Short-circuit detection: Self-check PT100 sensor circuit.







#### **SR-HMI**

- UL/CE approval
- Wireless remote control
- Support ARRAY Text Panel
- Removable panel and cost-saving
- Power failure protection(customized function)
- More compact, more powerful, lexible connection/EHC
- Provid one 1k high-speed input port(customized function)
- 30 function blocks, the total amount of function blocks reach 128
- Telephone remote control, automatic dialing alarm and voice broadcasting
- I/O can be extended freely, the optimum configuration can be 50DI,30DO,8AI
- Provid 64 Human-machine Interfaces, and the parameters can be display and modified directly

#### **Product Models**

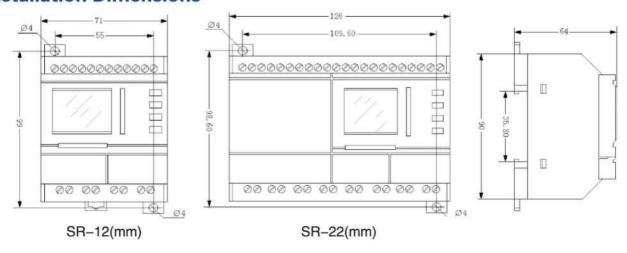
Туре	Power Supply	Input	Output
SR-12MRAC	AC100-240V	8 points AC digital input	4 points relay output
SR-12MRDC	DC12-24V	8 points DC digital input (6 points AI)	4 points relay output
SR-12MTDC	DC12-24V	8 points DC digital input (6 points AI)	4 points transistor (NPN) output
SR-12MGDC	DC12-24V	8 points DC digital input (6 points AI)	4 points transistor (PNP) output
SR-22MRAC	AC100-240V	14 points AC digital input	8 points relay output
SR-22MRDC	DC12-24V	14 points DC digital input (8 points AI)	8 points relay output
SR-22MTDC	DC12-24V	14 points DC digital input (8 point AI)	8 points transistor (NPN) output
SR-22MGDC	DC12-24V	14 points DC digital input (8 point AI)	8 points transistor (PNP) output
SR-20ERA	AC100-240V	12 points AC digital input	8 points relay output
SR-20ERD	DC12-24V	12 points DC digital input	8 points relay output
SR-20ETD	DC12-24V	12 points DC digital input	8 points transistor (NPN) output
SR-20EGD	DC12-24V	12 points DC digital input	8 points transistor (NPN) output

#### **Product Accessories**

SR-VPA/D	Telephone voice module (AC/DC Type)	SR-HMI	Monitoring panel
SR-RCA/D	Remote receiving module (AC/DC Type)	SR-WRT	Programming panel
SR-TC	Remote transmitter	SR-TP	Communication wire between SR and SH300
SR-EANT	Remote lengthened antenna	SR-ECBA/D	Lengthened connecting wire (AC/DC Type)
SR-CP/DCP	The cable between SR and PC(side-plug/ direct -plug type)	SR_DUSB	The cable between SR and PC USB port (FTDI 232 driver)
SR-EHC	Remotely connect SR main machine with SR-HMI	SR-AUD	The recording wire between the PC sound card and SR-VPA/D

## **Technical Parameters**

Item	Standard	Condition		
Climatic environment				
Humidity	Cold: IEC-68-2-1 Hot: IEC68-202			
Horizontal installation Vertical installation		-20°C ~ 70°C -20°C ~ 70°C		
Store/transportation		-40 ~ +70℃		
Relative humidity	IEC68-2-30	5% ~ 95%, without condensation		
Mechanical environment				
Protection type	54	IP20		
EMC(Electromagnetic compatibility)				
Static discharge	Severe grade 3	8KV air discharge, 6KV contact discharge		
Electromagnetic field	IEC801-1	Field density 10V/M		
Anti-interference	EN55011	Limit class B1		
Shock pulse	IEC801-4 Severe grade 3	2KV (power line) 2KV (signal line)		
Features				
Real time clock accuracy Max. ± 5S/day				
25℃ clock buffer	Typ.100 hours			
Programming blocks	128 blocks			
Work frequency of Remote Control Module	VHF(310 ~ 340MHz) UHF(415 ~ 460 MHz)			
Control distance of Remote Control Module	e ≤70m			
Work voltage of Remote Control Module	DC3V(two AA batteries)			
Recording sections of the voice module	Max. 100 segments, any length for each segment (less than 15 seconds for each segment and 8 minutes in total)			





#### **SH Text Panel**

- UL/CE approval
- Multiple password protection
- Have 14 keys, which can be operated and replaced some mechanical keys
- Support multiple communication interface mode, including RS232/485/422
- Alarm list for displaying alarming information line by line in real time
- Multi-language displaying function and user-defined information
- Support multipoint PLCs to realize 1:N(≤256) communication
- STN-LCD with back light display, showing 24 English characters x 4rows
- Support various PLCs, such as Mitsubishi, Omron, Panasonic, Delta, Siemens, AB PLC series etc.

## **Product Specifications**

#### **Technical Parameters**

Display screen	4.3" SNT LCD	
Resolution	192 x 64 pixeles	
LCM life	With 25 ± 2°C, 65 ± 10% RH over 50000 hours	
Brightness	60cd/m <sup>2</sup>	
Color	Monochrome	
Contrast	Adjustable resistor	
Background light	Long life LED	
Memory	110KB Flash ROM	
Communication port	PC RS232 & PLC RS485/422 & PLC RS232	
Function button	14 self-definable keys	
Allowable power disruption	≤20ms	
Frame dimension	171.8 × 98.8 × 38.6mm	
Display dimension	96 × 32mm	
Installation dole dimension	165 × 85 mm	
Cooling method	Natural air cooling	
Weight	260g	

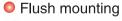
#### **Electric Specifications**

Power voltage	12 ~ 24VDC ± 10%<300mA
Withstanding voltage	500VAC 1 minute (between signal and GND)
Insulation resistance	Over 10M $\Omega$ @ DC500V (between signal and GND)

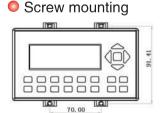
#### **Environmental Conditions**

Operation ambient temperature	10°C ~ 60°C
Operation ambient humidity	20%RH~90%RH(no condensation)
Storage temperature	-20°C ~ +70°C
Anti-jamming test	Voltage 1500Vp-p, pulse period 1us, continuing 1s
Vibration resistance	10~25Hz (2G for 30 min, in any of X,Y,Z axis)
Protection degree	IP65(the front panel)

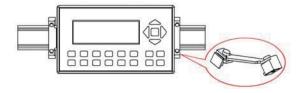
#### **Installation Dimensions**







DIN rail mounting



#### **Pin Definition**

Pin	Definition
1	TD+
2	RXD
3	TXD
4	VCC(+5V)
5	GND
6	TD-
7	RTS
8	RD-
9	RD+



## Brochure Micro-control

Sales expertise for your applications requirements

#### Digital/analog input and high-speed counting

Under the circumstance of DC 12-24V, the main machine at most has 12 voltage analog inputs 0-10V, 2 current analog inputs 4-20mA and 2 analog outputs 4-20mA; High-speed operation: at most 4 high-speed inputs 10KHZ and 2 high-speed outputs 10KHZ.

#### Small size and flexible extension

If you are thinking of making your equipment more compact, APB would be your best choice:

71mm\*90mm\*58.5mm(12-point machine) 126mm\*90mm\*58.5mm(2-point machine)

APB series main machine can be connected with the relevant APB-22E extension module, thus it can be extended to 22 points input/output once (14 points input and 8 points output). One set main machine of APB series can be externally connected with 7 extension modules, and 22 points input/output can be extended to 176 points input/output (112 points input and 64 points output) which brings you much input/output for your Control

#### Self-define multiplicity of language switching

Both APB PLC and its programming soft ware support many languages, such as Chinese, English, French, etc.

#### PNP/NPN input

It can receives PNP/NPN sensor signals directly,no more time-consuming rewiring

#### **Date Retentivity**

Retain the current data after power failure and resume operation at the break point, and ensure the equipment operate safely and reliably

#### 43 FBDs,320 blocks capacity

APB software integrates 10 basic function blocks and 33 special function blocks. Thus various control circuits can be constructed simply and conveniently.

#### Easy programming, simulation and monitoring

Ey the offline simulation and the online monitoring to modify the variable parameters to save cost and time with FBD programming.

#### Converting the summer/winter time

Reduce the required changes and maintenance

#### SMS module and remote control

Fault alarm and remote monitoring through the SMS message,and it can read and modify I/O,register and DW status.

#### Password protection

Multiple level password protection, to increase the system security.







#### **APB Series PLC**

- CE approal
- Power failure protection
- Analog input and output
- High-speed counting input and output
- → New function blocks as PWM, → 320 FBDs logic function blocks PTO, acceleration/deceleration single-phase pulse, SMS and analog calculation etc.
- SMS module
- Real-time clock
- Password protection
- Flexible extended function (1141,640)
  - MODBUS protocol
  - Small-sized multi-language displaying LCD panel

#### **Product Models**

Туре	Power Supply	Input	Output
APB-12MRD(L)	DC12-24V	8 points DC (8 points AI, I4-I7 can be high- speed ports)	4 points relay output
APB-12MTD(L)	DC12-24V	8 points DC (8 points AI, I4-I7 can be high- speed ports)	4 points NPN transistor output Q2, Q3 can be high-speed ports
APB-12MGD(L)	DC12-24V	8 points DC (8 points AI, I4-I7 can be high-speed ports)	4 points PNP transistor output Q2, Q3 cam be high-speed ports
APB-12MRA(L)	AC100-240V	8 points AC input	4 points relay output
APB-22MRA(L)	AC100-240V	14 points AC input	8 points relay output
APB-22MRD(L)	DC12-24V	14 points DC input (the first 12 points can be AI, I4–I7 can be high–speed ports)	8 points relay output
APB-22MTD(L)	DC12-24V	14 points DC input (the first 12 points can be AI, I4–I7 can be high–speed ports)	8 points NPN transistor output Q2、Q3 can be high-speed ports
APB-22MGD(L)	DC12-24V	14 points DC input (the first 12 points can be AI, I4–I7 can be high-speed ports)	8 points PNP transistor output Q2、Q3 can be high-speed ports
APB-24MRDL	DC12-24V	2 points for current 4~20mA input, and 14 points for digital input ( the first 12 points can be 0~10V analog inputs); I4-I7 can be high-speed ports	6 points relay output + 2 current 4~20mA outputs
APB-22ERA	AC100V-240V	14 points digital input	8 points relay output
APB-22ERD	DC12V-24V	14 points digital input	8 points relay output
APB-22ETD	DC12V-24V	14 points digital input	8 points NPN transistor output
APB-22EGD	DC12V-24V	14 points digital input	8 points NPN transistor output

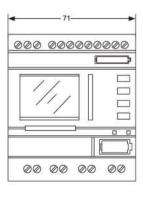
#### **Product Accessories**

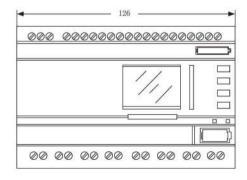
APB-232	Communication cable between APB with PC RS232	
APB-DUSB	Communication cable between APB with PC USB	
APB-EXPMC	APB communication extension module	
APB-SMS	Send alarming information, query and set APB parameters	
APB-ECB	Remotely connect the host with extension module (about 70cm)	
APB-EXNET	Use cable network and TCP/IP protocol to link the remote network	

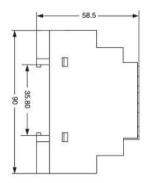


## **Technical Parameters**

Item	Content
Surge immunity	2kv(common mode), 1kv(differential mode), Level 3 (IEC61000-4-5)
Electrostatic discharge (outer casing)	± 8kv(air discharge)/ ± 6kv(contact discharge), Level 3 (IEC61000-4-5)
Ambient temperature	-10°C ~ +55°C
Storage temperature	-40°C ~ +70°C
Ambient humidity	5% ~ 95%RH
Protection degree	IP20 (Non-waterproof)
Installation	Fixing with M3 screws or Standard DIN rail mounting
Dimensions (mm)	71*99*90 ( 12 points); 126*99*90 ( 22 points); 126*99*90(24 points)
Programming language	FBD
1/0	12 points/22 points/24 points/supporting 7 I/O extension modules
Memory capacity	320 FBDs
Filtering duration of input signal	It can be set to improve the stability of signals.
Real-time clock	160h and a Li-ion battery can be placed when necessary
Password protection	Multiple passwords protection
High-speed operation	At most 4 high-speed inputs 10KHz, and 2 high-speed outputs 10KHz
Analog operation	At most 12 voltage 0~10V and 2 current 4~20mA analog inputs, and 2 analog outputs
Power failure protection	Yes
Simulate monitoring	Yes
Communication interface	TTL interface; besides, communication module supports 2*RS485 and 1*RS232 interfaces
Baud rate	9600bps
Communication protocol	MODBUS RTU







APB-12(mm)

APB-22(mm)







## Low power supply

- Soft-start function
- → Built-in EMI filter
- fine-turn the load current
- short-circuit and over-load protection
  Weight:1000g
- Remote Control and UPS Function
- → DIN-rail(EN50022-35)

## 150W power supply

- Nastural cooling
- DIN-rail
- UPS function
- → Short-circuit/over-heat/over-voltage protection
- ) High efficiency, high power factor and hight reliability

## **Product Specifications**

Туре	SP-05AS	SP-12AS	SP-24AS	SP-05AL	SP-12AL	SP-24AL	SP-24L150W
Output voltage	5V ± 10%	12V ± 10%	24V ± 10%	5V ± 10%	12V ± 10%	24V ± 10%	DC21.6-28V
Factory setting	DC5V	DC12V	DC24V	DC5V	DC12V	DC24V	DC24V
Output current	6A	3A	1.5A	10A	6A	ЗА	6.25A ± 5%A
Output Ripple		≤150mVp-p				≤80mVp-p	
Output over-voltage protection		None				Max.37vdc	
AC input voltage range		AC 85~265V				AC90~265V	
DC input voltage range		DC 130~375V				DC130~375V	
Power Factor	0.53	0.53	0.55	0.53	0.56	0.56	Тур.0.99
Efficiency	75%	80%	84%	71%	81%	86%	Typ.91.5%





## Feature:

- Universal AC input/Full range
- Protection:Short circuit/Overload/ Over voltage/Over temperature
- Cooling by free air convection
- LED indicator for power on
- → 100% full load burn-in test
- Can be installed on DIN rail TS-35
- Fix switching frequency at 65KHz

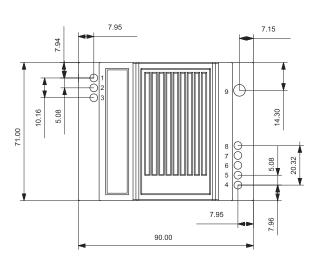
#### **SPECIFICATION**

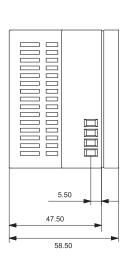
ODEL		SP-24AM	SP-12AM
	DC Voltage	24V	12V
	Rated Current	1.6A	3A
	Current Range	0~1.6A	0~3A
	Rated Power	38.4W	36W
	Rip PLE&NOISE(max)	70mVp-p	80mVp-p
OUTPUT	Voltage ADJ. Range	23~27VDC	10~13.5VDC
	Voltage Tolerance	± 1%	±1%
	Line Regulation	± 1%	±1%
	Load Regulation	± 1%	±1%
	Setup, Rise Time	800ms,60ms/230VAC at full load	
	Hold Up Time	60ms/230VAC at full load	
	Voltage Range	85~264VAC 120~370VDC	
	Frequency Range	47~63HZ	
INPUT	Efficiency	88%	87%
INFOI	AC Current	0.4A/110VAC 0.2A/220VA	С
	Inrush Current	Cold Start: 28A/115VAC	56A/230VAC
	Leakage Current	<1mA/240VAC	
		105%~180% rated output po	ower
		Protection type: Constant cu	rrent limiting, recovers
	Over Load	Automatically after fault cond	dition is removed
PROTECTION			
	Over Voltage	Protection type: Shut off o/p	voltage
	Over Temperature	Protection type: Shut down of	o/p voltage



	Working Temperature	-20~+50℃
	Working Humidity	20~90%RH, non-condensing
ENVIRONMENT	Storage TEMP, Humidity	-20~+85℃,10~95%RH
	TEMP. coefficient	± 0.03%/℃(0~50℃)
	Vibration	10~500HZ, 2G 10min/cycle, X,Y, Z aces
	Safety Standards	TUV EN60950-1 approved
	Withstand Voltage	I/P-O/P:3KVAC I/P-FG:1.5KVAC O/P-FG:0.5KVAC
	Isolation Resistance	I/P-O/P,I/P-FG,O/P-FG:100MOhms/500VDC/25℃
		/70%RH
	EMC EMISSION	ComplianceToEN55011,EN55022(CISPR22),
SAFETY &		EN61000-3-2,-3
EMC	EMC IMMUNITY	Compliance To EN61000-4-2,3,4,5,6,8,11,EN55024,
		EN61000-6-2(EN50082-2),heavy industry level, criteria
		A
	Dimension	71*90*65mm ( L*W*H)
	Weight	0.3KG

## ■ Mechanical Specification





Unit:mm

#### Terminal Pin No.Assignment

Pin No.	Assignment	Pin No.	Assignment
1	AC/L	6,7	DC OUTPUT+V
2	AC/N	8	LED
3	FG⊕	9	+VADJ.
4,5	DC OUTPUT-V		



#### **Function Feature**

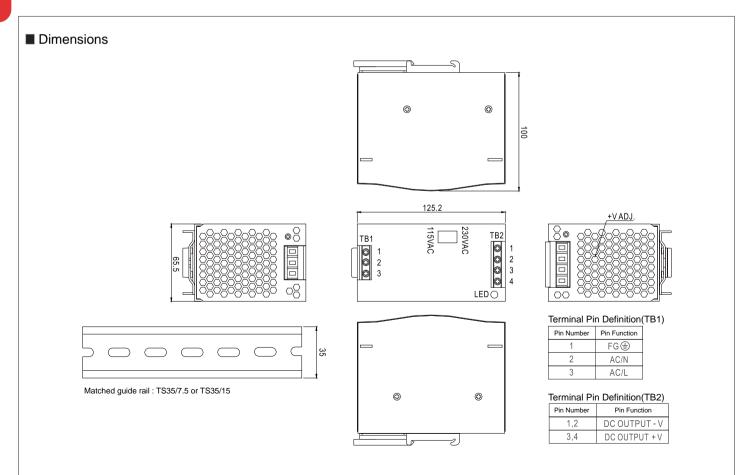
- Universal full range AC input 85-264VAC Protections:Short circuit/
- Over load voltage/Oevr temperature **UPS** Function
- Cooling by free air convection
- Oertificate: CE Certificate
- High efficiency and good reliability
- Power Output LED Indicator
- 100% full load burn-in test
- 2G vibration test qualified
- Effective,long life and reliable

#### **SPECIFICATION**

MODEL		SP-24AL120W
	DC Voltage	DC24V
	Rated Current	5A
	Current Range	0~5A
	Rated Power	120W
OUTPUT	Rip PLE&NOISE(max)	100mVp-p
001101	Voltage ADJ.Range	23-27VDC
	Voltage Tolerance	±1%
	Line Regulation	±1%
	Load Regulation	±0.5%
	Setup,Rise time	800ms,60ms/230VAC
	Hold Up Time	20ms/230VAC
	Voltage Range	85-264VAC;120-370VDC
	·	47-63Hz
INPUT	Efficiency	>88.5%
	AC Current	1.4A/110VAC 0.6A/220VAC
	Inrush Current	56A/230VAC
	Leakage Current	<2mA/240VAC
DDOTECTION	Over Load	105%~150%Rated output power Protection type: Constant current limiting.recovers Automatically after fault condition is removed
PROTECTION	Over Voltage	Protection type:Shut off o/p voltage
	Over Temperature	Protection type:Shut down o/p voltage



	Working Temperature	-20℃~+60℃
	Working Humidity	20% ~ 90%RH
ENVIRONMENT	Storage TEMP, Humidity	-20 ° ~+85 ° .10% ~ 95%RH
	TEMP,Coefficient	±0.03%(0°C ~+50°C)
	Vibration	10~500Hz,2G 10min/cycle,X,Y,Z aces
	Safety Standards	TUV EN60950-1 approved
CAFETYSEMO	Withstand Voltage	I/P-O/P:3KVAC I/P-FG:1.5KVAC O/P-FG:0.5KVAC
SAFETY&EMC	Isolation Resistance	I/P-O/P.I/P-FG.O/P-FG:100Mohms/ 500VDC/25°C/70%RH
	EMC EMISSION	ComplianceToEN55011, EN55022(CISPR22),EN61000-3-2,-3
	EMC IMMUNITY	Compliance To EN61000-4-2,3,4, 5,6,8,11,EN55024,EN61000-6-2 (EN50082-2),heavy industry level, criteria
	Dimension	71*132*117mm
	Weight	1kg







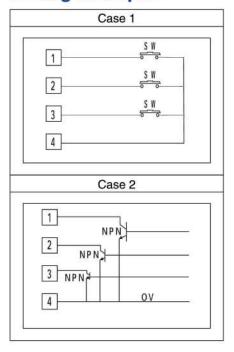
#### 2400 Timer-counter

- 8-digital LCD(8mm high)
- Manual Reset and External Reset
- Unique battery cover design for easy battery replacement
- Programmable reset button to prevent wrong-button push
- 23 functions(15 Timer functions, 6 Counters, Frequency Meter and Tachometer)

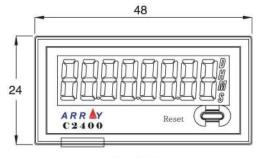
## **Technical parameters**

Item	C2400
Size	48 × 24 × 45.7 (unit: MM)
Timer range	0-99999999 (when set unit is S)
Counter range	0-9999999
Response frequency range	2.5Hz~1300Hz
RPM range	150~78000 (unit: Round/minute)
Power Supply	1.5V GP910A
Operation temperature	-10°C~55°C
Screw type	M3
Front panel waterproof protection	IP66
Rear panel waterproof protection	IP20
Vibration	IEC60068-2-6
Electrostatic discharge	IEC1000-4-2 (4KV Air/2KV contact)
Electromagnetic field	IEC1000-4-3 (field strength 10V/m, frequency 80MHz~1GMHz)
Shock pulse	IEC1000-4-4 (1KV input)
Weight	About 33g
Opening size	45 × 22 (unit: MM)

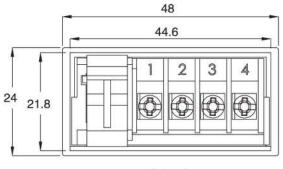
## Wiring example



- 1 External reset terminal 3 signal input terminal
- 2 Reset button 4 Common line



Front view



Side view







#### 48X Timer-Counter

- 6-digital LCD with back light display
- Onform to the key design of ergonomics
- → Five Key protection modes: KP-1~KP-5
- NPN/PNP switchable DC-voltage input
- Suppor R232/485/422 Communication Interface
- → EEPROM(overwirtes:100,000 times min.)
- Support MOBUS protocol and applied toconnect HMI/ text panel/OPC/user-defined software
- 12VDC external supply power can drive the external optical sensors, such as encoder, infrared switches etc.

## **Product Models**

	1-Model	2-Communication	3-Output	4-Supply voltage	5-Mounting method
TC-Pro 48 11234-5	Timer/counter Timer and counter	S: Standard C: Communication	R: Relay T: Transistor	AC100V~240V AC/DC24V	D: DIN-track mounting None: flush mounting
TC-Pro480 SRA	TC	TC-Pro481 SRA			482 SRA
TC-Pro480 SRD	тс	-Pro481 SRD		TC-Pro-	482 SRD
TC-Pro480 STA	TC	-Pro481 STA		TC-Pro-	482 STA
TC-Pro480 STD	TC	-Pro481 STD		TC-Pro-	482 STD
TC-Pro480 CRA	TC	-Pro481 CRA		TC-Pro-	482 CRA
TC-Pro480 CRD	TC	TC-Pro481 CRD			482 CRD
TC-Pro480 CTA	TC	TC-Pro481 CTA		TC-Pro482 CTA	
TC-Pro480 CTD	TC	TC-Pro481 CTD		TC-Pro482 CTD	
TC-Pro480 SRA-D	TC-	TC-Pro481 SRA-D		TC-Pro48	32 SRA-D
TC-Pro480 SRD-D	TC-	TC-Pro481 SRD-D		D TC-Pro482 SRD-D	
TC-Pro480 STA-D	TC-	Pro481 STA-D		TC-Pro48	32 STA-D
TC-Pro480 STD-D	TC-	Pro481 STD-D		TC-Pro48	32 STD-D
TC-Pro480 CRA-D	TC-	TC-Pro481 CRA-D		TC-Pro48	32 CRA-D
TC-Pro480 CRD-D	TC-	Pro481 CRD-D		TC-Pro48	32 CRD-D
TC-Pro480 CTA-D	TC-	TC-Pro481 CTA-D		TC-Pro48	32 CTA-D
TC-Pro480 CTD-D	TC-	Pro481 CTD-D		TC-Pro48	32 CTD-D

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## **Product Parameter**

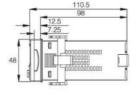
Model	TC-Pro480(D)	TC-Pro481(D)	TC-Pro482(D)		
Туре	Digital Timer	Digital Counter /Tachometer	Digital Timer/Counter /Tachometer		
Supported configurations	Timer, Dual Timer,2-Stage Timer	1-Stage Counter, 2-Stage Counter, 1-Stage Total Counter, 1-Stage Batch Counter, Dual Counter, and Tachometer (selectable)	Timer, Dual Timer, 2-Stage Timer, 1-Stage Counter, 2-Stage Counter, 1-Stage Total Counter, 1-Stage Batch Counter, Dual Counter, and Tachometer (selectable)		
Rated supply voltage	100~240VAC(50/60HZ), 24V	AC(50/60HZ), 12~24VDC (permiss	sible ripple: 20%(p-p) max.)		
Operating voltage	85%~110% rated supply vol	tage (12 ~ 24VDC: 90%~110%)			
Power consumption	Approx. 6.2VA at 264VAC, A	pprox. 5.1VA at 26.4VAC, Approx.	2.4W at 12VDC		
Mounting method	Flush mounting and DIN-rai	l mounting			
External connection	Screw terminals	crew terminals			
Input signals	CP1, CP2, Reset 1	CP1, CP2, Reset 1, Reset 2	CP1, CP2, Reset 1, Reset 2		
Max. counter speed	None	30Hz or 5KHz (10KHz for Tachometer)	30Hz or 5KHz (10KHz for Tachometer)		
Timer mode	Elapsed time (UP), Remaining time (down) (selectable)	None	Elapsed time (UP), Remaining time (down) (selectable)		
Input method		x Ω max. ( leakage current: 5~20 mA when 0 n (logic) level: 4.5~30 VDC Low (logic) level: 0	Ω) ON residual voltage: 3V max. OFF imped— 0~2 VDC( Input resistance: approx. 4.7 kΩ)		
Output method	Relay/transistor output				
Control output	SPDT contact output: 5A at 250 VAC, resistive load (cosΦ=1) Minimum applied load: 10 mA at 5 VDC Transistor output: NPN open collector, max. 100mA at 30 VDC Residual voltage: 1.5 VDC max.(approx. 1V) Output category according to EN60947–5–1 for timers with Contact outputs (AC–15; 250V 3A / AC–13; 250V 5A / DC–13; 30V 0.5A) Output category according to EN60947–5–2 for timers with Transistor outputs (DC–13; 30V 100 mA) NEMA B300 Pilot Duty, 1/4 HP 5–A resistive load at 120 VAC, 1/3 HP 5–A resistive load at 240 VAC				
Key protection	Yes				
Life expectancy	Mechanical: 10,000,000 operations min. Electrical: 100,000 operations min.(5 A at 250 VAC, resistance load)				
Weight	About 168g				

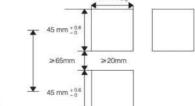
## **Installation Dimensions**

#### Flushing Mounting:

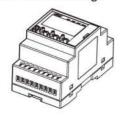




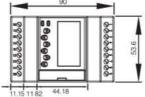




Din-rail Mounting:







Note: M3 Screw terminals are preferred during installation (effective length:8mm).







## **TS4848 Digital Time Switch**

- Provide two independent output circuits, 20 groups of operation time can be set for each circuit
- Support override and automatic return function
- Allow manual operation to control output ON/OFF directly
- Provide cyclic operation(CYCLIC) and pulse operation(PULSE)
- The operation time for each group can be set with random operatiom date
- Provide basic mode(BSC) and advanced mode(ADV) for selection
- Support Modbus RTU/ASCII
- Temporary hliday setting function makes output ON/OFF convenientlyon holidays

## 产品规格

TS-4848□□□-□	1-Communication	2–Output 3	B-Output power supply	4-Installation method
1 2 3 4	S: No communication C: Communication	R: Relay output A T: Transistor output D		None: Flushing mounting D: DIN-rail mounting
Parameter	Output method	Input power	Communication interface	Model
	Relay output(1a*2)	100-240VAC 50/60Hz	None	TS-4848SRAC
Flushing mounting		24VDC	None	TS-4848SRDC
DIN rail mounting	rail mounting Relay output(1a*2)	100-240VAC 50/60Hz	RS-232/485/422	TS-4848CRAC-D
Din-rail mounting		24VDC	RS-232/485/422	TS-4848CRDC-D

#### **Product Parameters**

Item		TS-4848SRAC	TS-4848CRAC-D	TS-4848SRDC	TS-4848CRDC-D		
Operating voltage		100~240V(50/60HZ)		24VDC			
voltage	e range	85%~110% rated sup	ply voltage	85%~120% rated supply voltage			
control outputs	capacity	SPDT contact output: 5A at 250VAC, resistive load (cos ψ=1) Transistor output: NPN, Max.100mA at 30VDC, Residual voltage: Max.1.5VDC (about 1V)					
Storage te	mperature	-25 °C ~ 65°C (without icing or condensation)					
	operating erature	-10 °C ~ 55°C (without icing or condensation)					
	operating nidity	25% ~ 85%					
Case color		Black					
Power consumption (max)		2.4w					
Weight		About 152g					



## **Product Accessories**

Item	Property
9-pin female D-sub cable for RS232 connector, 1.5m cable	CAB-090B232
9-pin female D-sub cable for RS485 connector, 1.5m cable	CAB-090B485
9-pin female D-sub cable for RS422 connector, 1.5m cable	CAB-090B422
9-pin female D-sub cable for CAB-090B232/CAB-090B485/CAB-090B422	ADP-090401

## **Communication Protocol**

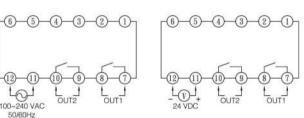
Item	Supporting type	Default value	
Communication protocol	Modbus RTU/ASC	RTU	
Communication station	1~255	1	
Baud rate	1200/2400/4800/9600/14400/19200/28800/38400/57600/115200	9600	
Parity	n/o/e	n	
Data bit	7/8	8	
Stop bit	1/2	1	
Write-in	on/off	on	

## **Pin Assignment**

Flush mounting:

●TS-4848SRAC

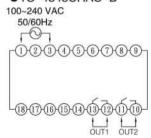
100~240 VAC 50/60Hz



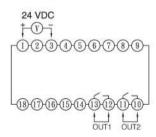
●TS-4848SRDC

#### DIN-rail mounting:

●TS-4848CRAC-D

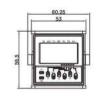


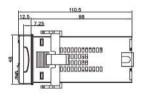
#### ●TS-4848CRDC-D

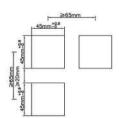


## **Installation Dimensions**

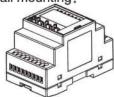




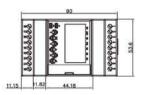




DIN-rail mounting:











## **Industrial Communication**

- SD protection
- DIN-Rail
- 3000VDC isolation protection
- Support operating temperature from -20°C~+75°C
- Auto Tuner baud rate, 300bps~115200bps

## **Product Models**

AR-1520	Isolated RS232 to RS485 Converter
AR-1521	Isolated RS232 to RS232/422/485Converter
AR-1520U	Isolated USB to RS485 Converter
AR-1521U	Isolated USB to RS232/422/485 Converter

## **Pin Assignment**

Model		R-1520	AR-1521		
Iviodei	Terminal No.	Piassignment	Terminal No.	Pin assignment	
	1	DATA+	1	DATA+	
RS-485	2	DATA-	2	DATA-	
	3		3	TX+	
	4		4	TX-	
RS-422/485	5		5	RX+/D2+	
	6		6	RX-/D2-	
	7		7	TXD	
	8		8	RXD	
RS-232	9		9	(B)GND	
	10		10	(B)GND	
	11		11	NC	
	12	(R)+VS	12	(R)+VS	
	13	(B)GND	13	(B)GND	

Madal	AF	R-1520U	AR-1521U		
Model	Terminal No.	Piassignment	Terminal No.	Piassignment	
	1	DATA+	1	DATA+	
RS-485	2	DATA-	2	DATA-	
	3		3	TX+	
	4		4	TX-	
RS-422/485	5		5	RX+/D2+	
	6		6	RX-/D2-	
	7		7	TXD	
	8		8	RXD	
RS-232	9		9	(B)GND	
	10		10	(B)GND	
	11		11	NC	
	12		12	NC	
	13		13	NC	

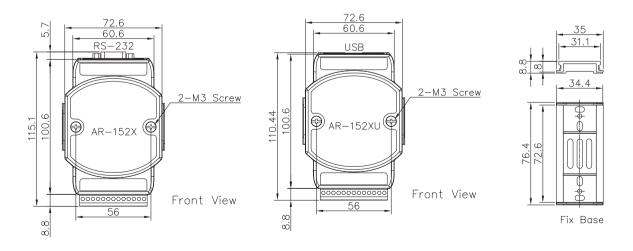




## **Technical Parameters**

	1520/1521	1520U/1521U				
Transmission distance	Max. 1,200 m for speed 9.6 K bps; Max. 400 m for speed 115.2Kbps					
Max devices	Maximum of 256 devices (Without repeater).					
Auto-Tuner function	Yes					
Speed	300bps~115200bps					
ESD protection	Yes					
Isolation voltage	3000 VDC					
Connection	B9 (Female to RS-232); Removable 13-pin Terminal Block ( For RS-422 / 485 / 232 )	Standard USB1.1& USB2.0 Removable13-pin Terminal Block ( For RS-232/ 422 / 485 )				
LED display	LED as Power / Communication Indicator					
Power consumption	+10VDC ~ +30VDC; 0.5W@24V +5VDC From USB; 0.1A @ 5V = 0.5W					
Mechanical	Plastic mechanical					
Flammability	Fire Retardant Materials					
Size	115.1 mm x 76.4 mm x 38.5 mm	110.44mm × 76.4mm × 38.5mm				
Installation	Din-Rail					
Operating temperature	-20°C ~ +75°C					
Storage temperature	-25°C ~ +80°C					
Ambient relative humidity	10% ~ 90% RH, no-condensation					

## **Installation Dimensions**



Unit:mm



## **Distributed Control System**

- Din-rail
- LED output indicator
- → 3000VDC isolation Protection
- Support Modbus RTU/ASUII Protocols

## **Product Parameters**

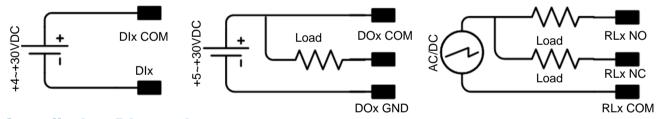
Туре	A-1057	A-1058	A-1068	A-1069	A-1051	A-1055	A-1055S	A-1060
Output	12	12	8	8		8	8	4
Input					16	8	8	8
Power Consumption	Nearly 24VDC 0.96W	Nearly 24VDC 0.96W	Nearly 24VDC 1.68W	Nearly 24VDC 2.88W	Nearly 24VDC 1.66W	Nearly 24VDC 1.28W	Nearly 24VDC 1.28W	Nearly 24VDC 2.26W
Input Power			+	-10VDC~ +30	VDC			
Output Type	Source	Sink	Signal Relay	Power Relay	-	Sink	Source	Power Relay
Input Type					Isolated Digital			
Output Rating (max)	10-35 VDC/1A	// // // // // // // // // // // // //		1	40VDC /200mA	10- 35VDC/1A	250VAC /5A 30VDC/1A	
Input Rating (Isolation)					-Logiclevel 0:+1V max. -Logiclevel 1:+3.5~30V			
Isolation Voltage		5000VDC						
LED		Yes						
Modbus Support	Modbus RTU+Modbus ASCII							
Watchdog Timer	Systemm&Comm.							

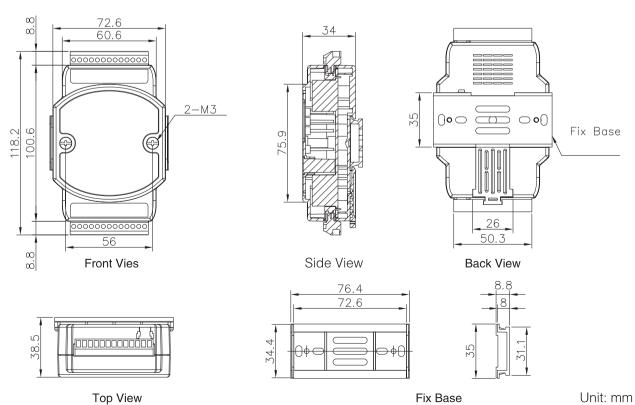
	A 4057/50	A 4000/00		A 4057/50	A 4000	A 4000
	A-1057/58	A-1068/69		A-1057/58	A-1068	A-1069
Item	Pin Assignment		Item	Pin Assignment		
1	DO7~9 COM	RL5 NO	14	DO0~2 COM	RL0 NO	RL0 NO
2	DO7	RL5 COM	15	DO0	RL0 COM	RL0 COM
3	DO8	RL5 NC	16	DO1	RL0 NC	NC
4	DO9	RL6 NO	17	DO2	RL1 NO	RL1 NO
5	D07~0 GND	RL6 COM	18	DO0~2 GND	RL1 COM	RL1 COM
6	DO10~11 COM	RL6 NC	19	DO3~4 COM	RL1 NC	NC
7	DO10	RL7 NO	20	DO3	RL2 NO	RL2 NO
8	DO11	RL7 COM	21	DO4	RL2 COM	RL2 COM
9	O10~11 GND	RL7 NC	22	DO3~4 GND	RL2 NC	RL3 NO
10	(Y)DATA+	(Y)DATA+	23	DO5~6 COM	RL3 COM	RL3 COM
11	(G)DATA-	(G)DATA-	24	DO5	RL3 NO	NC
12	(R)+VS	(R)+VS	25	DO6	RL4 COM	RL4 NO
13	(B)GND	(B)GND	26	DO5~6 GND	RL4 NO	RL4 COM

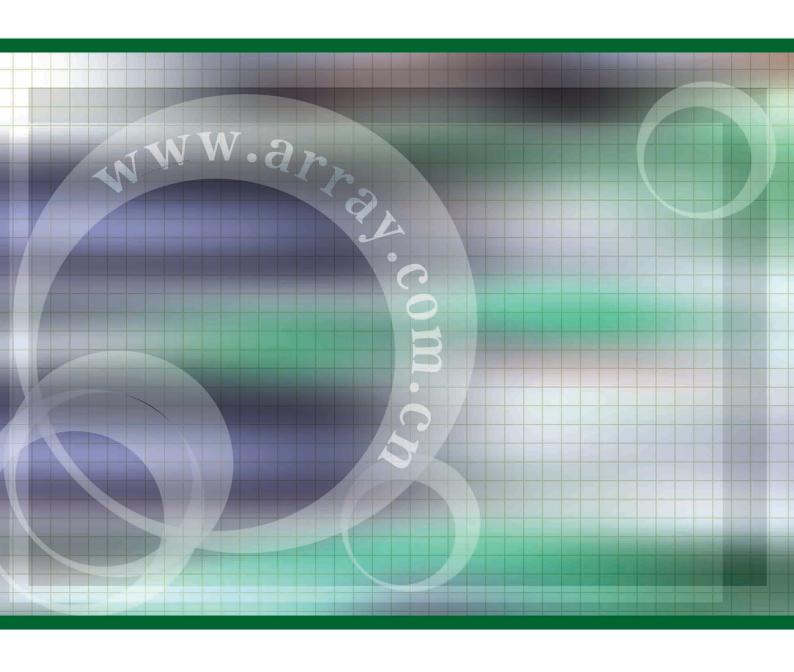


## **Pin Assignment**

	A-1051	A-1060/55/55S		A-1051	A-1060	A-1055/55S
Item	Pin Assignment		Item	Pin Assignment		
1	DI9~11 COM	DI0~71 COM	14	DI0~2 COM	RL0 NO	DO0~3 COM
2	DI9	DI0	15	DI0	RL0 COM	DO0
3	DI10	DI1	16	DI1	RL0 NC	DO1
4	DI11	DI2	17	DI2~3 COM	RL1 NO	DO2
5	DI12~15 COM	DI3	18	DI2	RL1 COM	DO3
6	DI12	DI4	19	DI3	RL1 NC	DO0~3 GND
7	DI13	DI5	20	DI4~5 COM	NC	NC
8	DI14	DI6	21	DI4	RL2 NO	DO4~7 COM
9	DI15	DI7	22	DI5	RL2 COM	DO4
10	(Y)DATA+	(Y)DATA+	23	DI6~8 COM	RL2 NC	DO5
11	(G)DATA-	(G)DATA-	24	DI6	RL3 NO	DO6
12	(R)+VS	(R)+VS	25	DI7	RL3 COM	DO7
13	(B)GND	(B)GND	26	DI8	RL3 NC	DO4~7 GND







ARRAY ELECTRONIC(Nanjing) Co.,LTD